



Catalog No.		L	TYPE	V	P	B	S	E	M x Pitch	d: Die inner diameter; h:Burring height; Workpiece:SPCC (measured data)								
TYPE	M									TYPE	t	0.6	0.8	1.0	1.2	1.6	2.0	
SPM	2.6	41	A	2.22	1.5	6	2	2.7	M2.6 x 0.45	A	d	3.12	3.34	3.72				
			h	1.3						1.47	1.77							
			B	2.25						d	3.15	3.37	3.75					
			h	1.3						1.5	1.8							
	C		2.32	d	3.22	3.44	3.82											
	h		1.35	1.6	1.82													
	D		2.35	d	3.25	3.47	3.85											
	h		1.35	1.6	1.82													
	3		51	A	2.59	1.9	3	3.6	M3 x 0.5	A	d	3.49	3.79	3.99	4.39			
				h	1.3					1.55	1.75	2.05						
				B	2.63					d	3.53	3.83	4.03	4.43				
				h	1.35					1.6	1.75	2.07						
	C		2.72	d	3.62	3.92	4.12	4.52										
	h		1.37	1.6	1.77	2.1												
	D		2.76	d	3.66	3.96	4.16	4.56										
	h		1.4	1.65	1.8	2.15												
	4		61	A	3.39	2.4	8	3	3.9	M4 x 0.7	A	d	4.29	4.59	4.79	5.07	5.79	
				h	1.5						1.77	2.0	2.17	2.6				
				B	3.44						d	4.34	4.64	4.84	5.12	5.84		
				h	1.5						1.77	2.0	2.2	2.65				
C	3.64	d	4.54	4.84	5.04	5.32	6.04											
h	1.6	1.85	2.07	2.27	2.7													
D	3.69	d	4.59	4.89	5.09	5.37	6.09											
h	1.63	1.9	2.1	2.3	2.73													
5	71	A	4.33	2.8	4	5.4	M5 x 0.8	A	d		5.83	6.01	6.57	7.33				
		h						2.27	2.47	2.85	3.5							
		B	4.38					d		5.88	6.06	6.62	7.38					
		h						2.3	2.52	2.9	3.52							
C	4.62	d		6.12	6.30	6.86	7.62											
h		2.42	2.65	3.0	3.62													
D	4.67	d		6.17	6.35	6.91	7.67											
h		2.45	2.7	3.05	3.65													



Order Example

TYPE	L	TYPE
SPM4	- L41	- A