

# Punch Former

## 50010 PFH350 Precision Punch Former

PUNCH FORMER



PAT:M386114  
ZL 2010 2 0190858.6

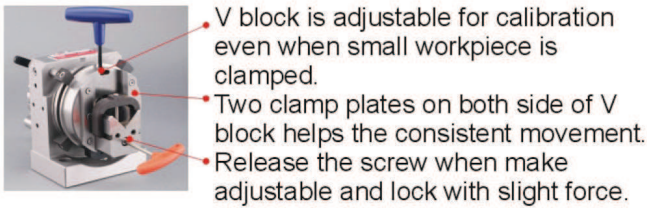
N.W. 10kg



### Features :

- ▶ PFH350 Precision Punch Former has stronger compact structure as well as longer durability. This model is suitable for applying on surface grinding machine and EDM machines. It is capable of forming miscellaneous shapes of punches.
- ▶ PFH350 has trough hole design for longer punch & ejector pins to be clamped in processing.
- ▶ V-block clamping design can accurately stabilize the workpieces and with fine-tuning function makes easier for setting center .
- ▶ Adopting high precision double bearing to achieve higher stability and accuracy, with times longer lifecisely stabilise polygonal punches.
- ▶ Stopper design in position slot and easier for precisely stabilize polygonal punches.
- ▶ Made of stainless steel, rustless and maintain easy.

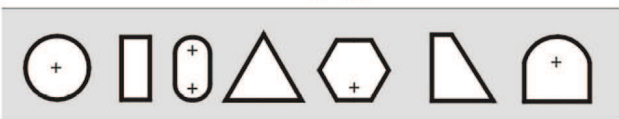
Note :V-block is made of SKD11 in order to enhance hardness



Precisely ground screw rod for fine-tuning of V-block vertical movement.



### Punch forming applications



### Main parameters:

Center height .....	85 ± 0.5mm
Clamping dia. range of V-block .....	∅ 3~38mm
Travel of V-block .....	30mm
Indexer tooth q'ty & accuracy .....	24, 15° ± 5"
Through hole diameters .....	∅ 36mm
Clamping accuracy (50mm) .....	0.005mm

