

<b>M</b>	SKD61 Equivalent + Nitrided
<b>H</b>	Surface: 900HV / Base Material: 40 ± 3HRC
<b>T</b>	VH7

<b>V ≤ 3.0</b>	<b>3.5 ≤ V ≤ 6.0</b>	<b>V ≥ 6.5</b>
+0.010 0	+0.012 0	+0.015 0
<b>L</b>	<b>75</b> <b>100</b> <b>125</b> <b>150</b> <b>175</b> <b>200</b> <b>250</b>	
<b>S</b>	30	

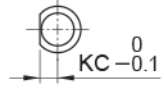




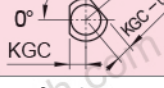

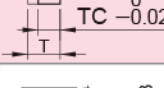

<b>T</b>	<b>Tolerance</b>
4mm	0 -0.02
6 - 8mm	0 -0.05

<b>LC</b>	<b>L</b>
+0.02 0	+5 +0.1
LC > 200 → +0.05 0	
LC > 500 → +0.5 0	

4mm head		JIS head		TYPE		D	L or LC		V
H	T	H	T	4mm head	JIS head		L → 1mm increments	LC → 0.01mm increments	
7	4	8	6	EVDT	EVD	4	50.00 ~ 150.00	1.5 ~ 2.5	
8		9				4.5	50.00 ~ 200.00	2.0 ~ 3.0	
9		10				5.5	75.00 ~ 300.00	2.0 ~ 3.5	
		6				6	100.00 ~ 500.00	2.0 ~ 4.0	
10		11				6.5	100.00 ~ 500.00	2.5 ~ 4.5	
11		12				7	100.00 ~ 500.00	7.5	2.5 ~ 5.0
14		13	8			2.5 ~ 5.5			
		14	9			2.5 ~ 6.5			
15		15	10			4.0 ~ 7.5			
17		17	12			4.0 ~ 8.5			
20	20	15	5.0 ~ 10.5						
21	21	16	5.0 ~ 11.5						
25	25	20	7.0 ~ 16.0						


**Order Example**

TYPE	D	L	V	(VAK-AKC...etc)
EVD	D6	L125	V3.5	KC3.5

Alterations	Code	Spec.
	<b>KC</b>	Single flat cutting $D/2 \leq KC < H/2$
	<b>WKC</b>	WKC = 0.1mm increments $D/2 \leq WKC < H/2$
	<b>KAC</b> <b>KBC</b>	KAC, KBC = 0.1mm increments $D/2 \leq KAC < KBC < H/2$
	<b>RKC</b>	RKC = 0.1mm increments $D/2 \leq RKC < H/2$
	<b>DKC</b>	DKC = 0.1mm increments $D/2 \leq DKC < H/2$
	<b>KGC</b>	KGC = 0.1mm increments AG = 1° increments $D/2 \leq KGC < H/2, 0 < AG < 360$
	<b>KTC</b>	KTC = 0.1mm increments $D/2 \leq KTC < H/2$
	<b>TC</b>	TC = 0.1mm increments $2.0 \leq TC < 4, 4-TC \leq L_{max} - L$ Dimension L remains unchanged Dimension (L-S) become shorter by (4-TC)
	<b>HC</b>	HC = 0.1mm increments $D \leq HC < H$