



M	SKH51
H	58 ~ 60HRC

T	Tolerance
4mm	0 - 0.02
6 - 8mm	0 - 0.05

LC	L
LC ≤ 200 → +0.02 0	+5 +0.1
LC > 200 → +0.05 0	

4mm head		JIS head		TYPE		D	P 0.01mm increments	W 0.01mm increments	L or LC		Kmax	N 1mm increments	Nmin
H	T	H	T	4mm head	JIS head				L→1mm increments	LC→0.01mm increments			
—	—	3	4	—	—	1.5	0.50 ~ 1.30	0.30~	40.00 ~ 250.00		1.4	10 ≤ (L - N) ≤ 250	23
—		4				2	0.80 ~ 1.80		40.00 ~ 300.00		1.9		
—		5				2.5	0.80 ~ 2.30		40.00 ~ 350.00		2.4		
—		6				3	0.80 ~ 2.80				2.9		
—		7				3.5	1.00 ~ 3.30				3.4		
7	4	8	6	ERH	ERHT	4	1.00 ~ 3.80	0.40~	50.00 ~ 350.00		3.9	40	
8		8				4.5	1.20 ~ 4.30				4.4		
9		9				5	1.50 ~ 4.80				4.9		
		10				5.5	1.80 ~ 5.30				5.4		
10		11				6	2.00 ~ 5.80				5.9		
		11				6.5	2.00 ~ 6.30				6.4		
		14	7			2.30 ~ 6.80	6.9						
		15	8			2.30 ~ 7.80	7.9						
15		14	8.5			2.30 ~ 8.30	0.50~	50.00 ~ 350.00		8.4			
		15	10			3.00 ~ 9.80				9.9			
		17	10.5			3.00 ~ 10.30				10.4			
17		17	12			3.50 ~ 11.80	0.80~	50.00 ~ 350.00		11.9			

Order Example

TYPE	D	P	W	L(LC)	N	(VAK-AKC...etc)
ERH	D4	P2.8	W1	L165	N50	AKC 90
ERHT	D5	P2.5	W1	L125	N40	

Alterations	Code	Spec.
	AKC	AKC = 1° increments $0 \leq AKC < 360$ When combined with KSA/WSA, 90° increments only.
	AWC	AWC = 1° increments $0 \leq AWC < 360$ When combined with KSA/WSA, 90° increments only.
	ARC	ARC = 1° increments $0 \leq ARC < 360$ When combined with KSA/WSA, 90° increments only.
	ADC	ADC = 1° increments $0 \leq ADC < 360$ When combined with KSA/WSA, 90° increments only.
	KGA	KGA = 1° increments $0 < KGA < 360$
	KGD	KGD = 1° increments $0 < KGD < 360$
	HC	HCC = 0.1mm increments (HCC) $D+1 \leq HCC < H - 0.3$, $D \geq 0.5$
	HCC	HCC = 0.1mm increments (HCC) $D+1 \leq HCC < H - 0.3$, $D \geq 0.5$
	WSA	WSA = 0.1mm increments $W/2 + 0.1 \leq WSA \leq 0/2 - 0.1$
	TC	TC = 0.1mm increments $T/2 \leq TC < T$ (Dimensions L and N remain unchanged) $T-TC \leq L_{max} - L$, $D \geq 1.5$
	NC	Dowel hole boring NC = 90° increments Available when $H \geq 4$